LISTING OF CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application.

1. (Currently Amended) A device ~~Device~~ for placing a label ~~(1)~~ of any external profile with a first central opening ~~(2)~~ on a compact disc ~~(3) with~~ and a second central opening ~~(4)~~, the device comprising:

a. a positioning member ~~(5)~~ having at least one centering member ~~(7)~~, the external dimension of which is adapted to the first central opening ~~(2)~~ of the label ~~(1)~~, and having a centering part ~~(8)~~ in its center, the external diameter of which is adapted to the second central opening ~~(4)~~ of the compact disc ~~(3)~~, and which projects beyond the centering member ~~(7)~~[[,]];

b. a base member ~~(9)~~ with an outer ring ~~(10)~~ supporting a disc-shaped top surface ~~(11),~~ on which a label ~~(1)~~ can be arranged, whereby the top surface ~~(11)~~ has a central opening ~~(12)~~ within which the positioning member ~~(5)~~ is located moveably perpendicular to the top surface ~~(11)~~, and projects be[[-]]yond the top surface ~~(11)~~ in an inoperative position ~~(13)~~, and in a labeling position ~~(14)~~, is lowered into the central opening ~~(12)~~, ~~characterized in that, the outer ring (10) has at least one flexible tongue (15, 16) in a first fitted groove (17, 18) of the outer ring (10), the tongue root (19) of which is connected at a base section (20) of the outer ring (10),~~ where said outer ring has at least one flexible tongue in a first fitted groove of the outer ring, the tongue root of which is connected at a base section of the outer ring and the tongue tip ~~(21)~~ of which supports a flexible supporting beam ~~(22, 23)~~ whereby the supporting beam ~~(22, 23)~~ extends radially inwardly from the tongue tip ~~(21)~~ into a second fitted groove ~~(24, 25)~~ of the top surface ~~(11)~~ up to the positioning member ~~(5)~~[[,]]; and

c. ~~that the~~ a second base member having ~~(9) has~~ at least one mounting position ~~(41, 42 or 43, 44)~~ for at least one profile part ~~(45)~~ at its top surface ~~(11)~~ for adapting the device to the external profile of the label.

2. (Currently amended) Device The device according to claim 1, ~~characterized in that~~ wherein the profile part ~~(45)~~ has at least one fitted part ~~(46)~~ which is insertable into the mounting position ~~(41, 42, 43, 44)~~, and ~~in that~~ the profile part ~~(45)~~ is a beam

~~(47)~~ with at least two journals ~~(48, 49)~~ which are insertable into two fitted mounting positions ~~(41, 42 or 43, 44)~~ on the top surface ~~(11)~~ of the base member ~~(9)~~.

3. (Currently amended) ~~Device according to~~ The device of claim 1 ~~or claim 2~~, ~~characterized in that~~ wherein the mounting position has at least one opening in the top surface ~~(11)~~ of the base member ~~(9)~~ with a polygonal cross-section.

4. (Currently amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the profile part ~~(45)~~ has at least one journal with a polygonal cross-section.

5. (Currently amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 4, wherein the profile part ~~(45)~~ is positioned on a compensation disc ~~whereby the compensation disc has~~ having a central opening corresponding to the central opening ~~(2)~~ of the label ~~(1)~~.

6. (Currently amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the cross-section of the at least one flexible tongue ~~tongues (15, 16)~~ is concave-curved[[,]] and each of the at least one flexible tongue (15, 16) has a pressure point.

7. (Currently amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the positioning member ~~(5)~~ forms a one-piece unit ~~(6)~~ with a centering member ~~(7)~~ and a centering part ~~(8)~~.

8. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 7, wherein the centering member ~~(7)~~ and the centering part ~~(8)~~ are moveable together perpendicular to the top surface ~~(11)~~.

9. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the centering member ~~(7)~~, the centering part ~~(8)~~, the flexible supporting beam ~~(22, 23, 26)~~, the flexible tongue ~~(15, 16)~~ and the outer ring ~~(10)~~ are connected to each other non-releasably.

10. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the device ~~(30)~~ is made out of one piece.

11. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the device ~~(30)~~ is one single injection-molded part.

12. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the positioning member ~~(7)~~ has a ring-shaped base ~~(28)~~ as a centering member, on the surface ~~(29)~~ of which the centering part ~~(8)~~ projects in the center.

13. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the centering member ~~(7)~~ is a ring ~~(31)~~ having a base plate ~~(32)~~ in the center of which the centering part ~~(8)~~ is positioned.

14. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the distance between the compact disc ~~(3)~~ and the label ~~(1)~~ corresponds to the height of the centering member ~~(7)~~, according to which the centering member ~~(7)~~ projects beyond the top surface ~~(11)~~ of the outer ring ~~(10)~~.

15. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the centering member ~~(7)~~ has at least two ring segments ~~(33, 34)~~ projecting beyond the top surface ~~(11)~~ of the outer ring ~~(10)~~, and are connected to each other through a circular base plate ~~(32)~~.

16. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1 wherein the supporting beams ~~(22, 23, 26)~~ are tapered radially inwardly towards the positioning member ~~(5)~~.

17. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the flexible tongue ~~(15, 16)~~is broader in its tongue root section ~~(19)~~ than in the tongue ~~to~~ tip section ~~(21)~~.

18. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the outer ring ~~(10)~~ is reinforced at the base section ~~(20)~~.

19. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the outer ring ~~(10)~~ has an outer flange ~~(34)~~ in the base section ~~(20)~~.

20. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein the edge region of the central opening ~~(12)~~ of the top surface ~~(11)~~[[,]] has a reinforcement ~~(36) is~~ provided at the lower side.

21. (Currently Amended) ~~Device according to any of the preceding claims, characterized in that~~ The device of claim 1, wherein at least three flexible tongues ~~(15,16)~~ with three flexible supporting beams ~~(22, 23, 26)~~ are positioned on the circumference of the outer ring ~~(10)~~.

22. (Currently Amended) ~~Method~~ A method for using the device ~~according to any of claims 1 to 21~~ claim 1 for labeling a compact disc ~~(3), having the following procedure~~ comprising the steps of:

[[-]] a. fitting a profile part into at least one mounting position or placing a corresponding compensation disc having a profile part, in case a label is to be applied on a corresponding compact disc having an external profile differing from a circular shape[[,]];

[[-]] b. placing the label ~~(1)~~ with non-adhesive side downwards onto the horizontal disc-shaped top surface ~~(11)~~ of the base member ~~(9)~~ whereby the adhesive side of the label ~~(1)~~ points upwards, and the label ~~(1)~~ is pushed with its central opening ~~(2)~~ over the centering member ~~(7)~~;

[[-]] c. detaching a lamination sheet from the adhesive side of the label (1);

[[-]] d. placing the compact disc ~~(3)~~ with its labeling side downwards onto the positioning member ~~(5)~~ whereby the compact disc ~~(3)~~ is pushed with its central opening ~~(4)~~ over the centering part ~~(8)~~, and rests on the centering member ~~(7)~~, and whereby the distance between label ~~(1)~~ and compact disc ~~(3)~~ is determined by the height, according to which the centering member ~~(7)~~ projects beyond the disc-shaped top surface ~~(11)~~ in the inoperative position ~~(13)~~;

[[-]] e. pushing down the positioning member ~~(5)~~ with the compact disc ~~(3)~~ being placed on the centering member ~~(7)~~, from the inoperative position ~~(13)~~ in

vertical direction into the labeling position ~~(19)~~ onto the adhesive side of the label ~~(1)~~; and

[[-]] f. relieving the positioning member ~~(5)~~ whereby the positioning member ~~(5)~~ bounces back into the inoperative position ~~(13)~~ due to the flexible tongues ~~(15, 16)~~ at the outer ring ~~(10)~~, and, thereby raises the labeled compact disc ~~(3)~~ from the top surface ~~(11)~~ of the base member ~~(9)~~ resting on the centering member ~~(7)~~.

23. (Currently Amended) ~~Method~~ A method for manufacturing a labeling device ~~according to any of claims 1 to 21 for a~~ for compact discs ~~(3)~~ comprising the steps of:

[[-]] a. providing a first two-part injection mould with a lower mould and an upper mould, forming together a hollow mould in an assembled and sealed state, whereby the hollow mould corresponds to the shape of the labeling device ~~(30) according to one of claims 1 to 21~~[[,]] of claim 1;

[[-]] b. injecting plastic into the closed first injection mould under filling up of the hollow mould with plastic,

[[-]] c. opening the first two-part injection mould, and removing the labeling device made from plastic[[-]]; and

[[-]] d. ~~injecting~~ injection molding the profile part or a compensation disc with profile part by means of a second injection mould.